

5/20

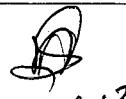
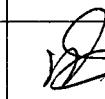
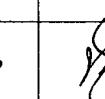
DART AEROSPACE LTD	Work Order:	23047
Description: Handle Socket	Part Number:	D3330-17
Dwg: D3330 Rev. A PAGE 8 RF 05.01.17	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.04.15	20
2	MC	Turn as per Folio FA490 and Dwg D3330 Material: AISI 1010-1025 Ø1.125" tubing, 0.125" wall Identify for D3330-17	SG	05/05/17	20
3	QC2	Inspect parts as they come off the CNC machine	SG	05/05/17	20
4	MV	Machine as per Folio FA490 and Dwg D3330	SG	05/06/13	20
5	QC2	Inspect parts as they come off the CNC machine Identify as D3330-17	SG	05/06/13	20
6	QC8	Second check	EN	05/06/13	20
7	MV	Deburr	EN	05/06/13	20
8	QC5	Inspect work to Step 7	PD	05/06/13	20
9	ST	Identify and Stock	CPL	05/06/13	20
10	AC	Cost / part: 4.86	AP	05/06/14	20
11	DC	Close W/O 5.19 Inspect Level 21	KJ	05.06.15	20

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	/

RELEASED
05.01.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/06/13	4	locking slot machined on wrong side 6 pcs	 05/06/13	destroy + Replace	BSG 05/06/13	 05/06/13	 05/06/13	 05/06/13

Part No: D3330-17

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	23047
Description: Handle Socket	Part Number:	D3330-17
Inspection Dwg: D3330	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	TSG	Audited by:	TP	Prototype Approval:	N/A
Date:	05/06/13	Date:	05/06/13	Date:	N/A

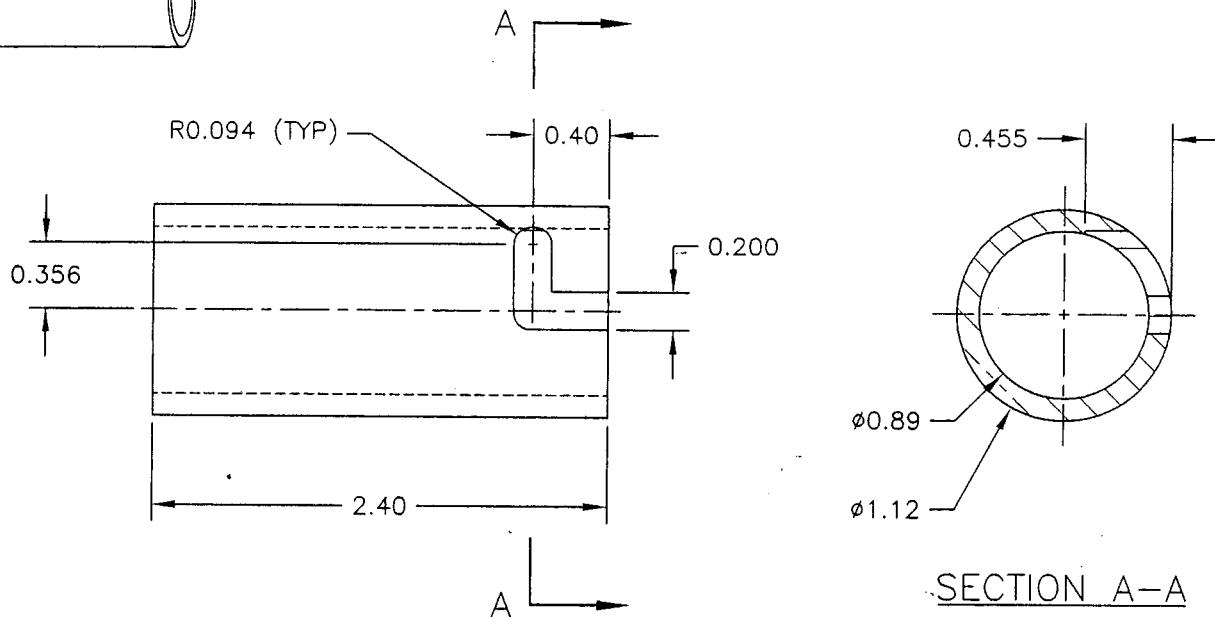
Rev	Date	Change	Revised by	Approved
A	05.03.04	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED

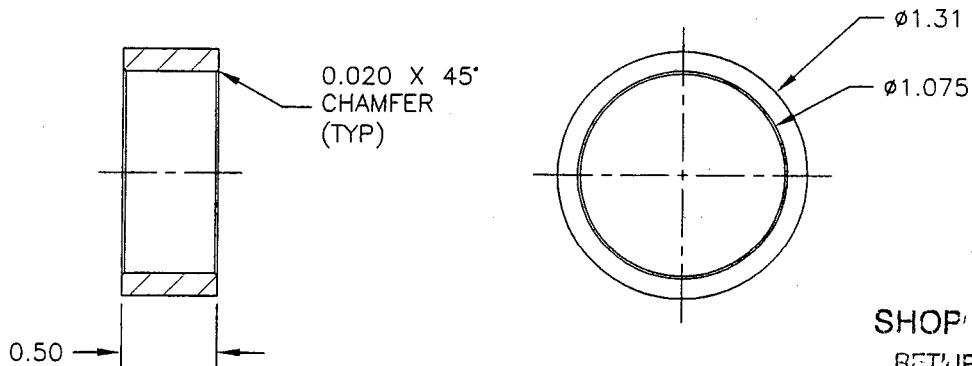
05-03-03

DART
PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
DATE	DRAWING NO.		REV. B
05.02.26	D3330		SHEET 8 OF 9
	TITLE		SCALE
	FRAME WELDMENT		1:1



D3330-17 HANDLE SOCKET



D3330-19 HANDLE RIM

SHOP COPY

RETURN TO
ENGINEERING

FILED COPY

AMENDMENT
NOTICE

WORK ORDER

NO. 23047

NOTES:

- 1) MATERIAL: 1010-1025 ROUND BAR STEEL PER MILL-S-7097
(REF. DART SPEC. M1025TR)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No	:	0023047	Department Code:	
Project Name	:	D3330-17	Burden Flags	: NNNNNNN
Project For	:	WK520	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3330-17	Invoice Number	:
Description	:	Handle Socket	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	20	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	04-12-05	Est Mark Up	: 0.000%
Est Finish Date	:	05-15-05	Actual Mark Up	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
===== ===== =====					
Burden	: 0.00	0.00	0.00		
===== ===== =====					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00

DART AEROSPACE LTD

Work Order: 23047

DESCRIPTION: HANDLE SOCKET

Part Number: D3330-17

Inspection Dng: 03330 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

周易与科学 83

136

214

05/06/13

Audited by:

8

Date: 65/66 (p)

Prototype Approval:

N/A

Date:

1824

卷之三

2000

Chinese

Change New Issue

Revised by

Approved